## **CLAIMS**

We claim:

1. An edible film coating composition for use in coating foods, confections, nutraceuticals and pharmaceuticals, comprising:

shellac in aqueous solution;

a hydrolyzed starch product having a dextrose equivalent of 10 or greater; an effective amount of a plasticizer for making the composition non-sticky when applied as a coating; and

wherein a high gloss finish coating may be achieved.

- 2. An edible film coating composition in accordance with Claim 1 wherein the ratio of shellac to hydrolyzed starch product is from 1/1 to 1/4.
- 3. An edible film coating composition in accordance with Claim 1 wherein the ratio of shellac to hydrolyzed starch product is from 1/2 to 1/3.
- 4. An edible film coating composition in accordance with Claim 1 wherein said hydrolyzed starch product has a dextrose equivalent in the range of 15 to 30.
- 5. An edible film coating composition in accordance with Claim 1 wherein said hydrolyzed starch product has a dextrose equivalent in the range of 18 to 25.
- 6. An edible film coating composition in accordance with Claim 1 wherein said shellac is provided in a concentration of about 25% aqueous solution.
  - 7. An edible film coating composition in accordance with Claim 1 wherein

-16-

said shellac is provided in a concentration of about 20% aqueous solution.

- 8. An edible film coating composition in accordance with Claim 1 wherein said plasticizer is selected from the group consisting of triacetin, triethylcitrate, polyethylene glycol (molecular weight 200-8000), propylene glycol, glycerine, glycerol monostearate, diacetylated monoglyceride and polysorbate.
- 9. An edible film coating composition in accordance with Claim 1 wherein the plasticizer is polyethylene glycol having a molecular weight in the range of 400 to 8000.
- 10. An edible film coating composition in accordance with Claim 1 wherein the plasticizer is polyethylene glycol having a molecular weight of 1000 or higher.
- 11. An edible film coating composition in accordance with Claim 1 wherein the amount of plasticizer is 1% to 25% of the combined weight of said shellac and said hydrolyzed starch product.
- 12. An edible film coating composition in accordance with Claim 1 wherein the amount of plasticizer is 1% to 10% of the combined weight of said shellac and said hydrolyzed starch product.
- 13. An edible film coating composition in accordance with Claim 1 wherein the amount of plasticizer is 2% to 5% of the combined weight of the shellac and the hydrolyzed starch product.
- 14. An edible film coating composition in accordance with Claim 1 wherein the plasticizer is polyethylene glycol with a molecular weight of about 3350.
  - 15. An edible film coating composition in accordance with Claim 1 wherein

the plasticizer is polyethylene glycol with a molecular weight of about 8000.

- 16. An edible film coating composition in accordance with Claim 1 including a colorant in an amount of 20% to 40% of the combined weight of the shellac and the hydrolyzed starch product.
- 17. An edible film coating composition in accordance with Claim 16 wherein the colorant is FD&C lakes and dyes.
- 18. An edible film coating composition in accordance with Claim 16 wherein the colorant is D&C lakes and dyes.
- 19. An edible film coating composition in accordance with Claim 16 wherein the colorant includes titanium dioxide.
- 20. An edible film coating composition in accordance with Claim 16 wherein the colorant includes iron oxides.
- 21. An edible film coating composition in accordance with Claim 16 wherein the colorant includes pigments that are deposited on mica to produce a pearlescent effect.
- 22. An edible film coating composition in accordance with Claim 16 wherein the amount of plasticizer is 5% to 20% of the combined weight of the shellac and hydrolyzed starch product.
- 23. An edible film coating composition in accordance with Claim 1 wherein the composition is comprised of an aqueous solution with 5% to 20% solids.
- 24. An edible film coating composition in accordance with Claim 16 comprised of an aqueous solution containing 10% to 25% solids.

-18-

25. A stable coating solution for use in forming an edible film coating, comprising:

shellac in aqueous solution;

a hydrolyzed starch product having a dextrose equivalent of 10 or greater; an effective amount of a plasticizer for making the composition non-sticky when applied as a coating; and

an effective amount of ethylene diamine tetraacetic acid salt to make the solution remains stable for at least three months.

- 26. A stable coating solution in accordance with Claim 25 wherein the solution contains up to 40% solids.
- 27. A stable coating solution in accordance with Claim 25 wherein the salts of ethylene diamine tetraacetic acid include disodium, trisodium and tetrasodium salts of ethylene diamine tetraacetic acid.
- 28. A stable coating solution in accordance with Claim 27 wherein the concentration of ethylene diamine tetraacetic acid salt is about .5% to 2% of the solution.
- 29. A stable coating solution in accordance with Claim 25 comprised of approximately 9 parts shellac, approximately 18 parts of a hydrolyzed starch product having a dextrose equivalent of approximately 18, approximately 3 parts of polyethylene glycol (molecular weight of approximately 8000) and 1 part being salt of ethylene diamine tetraacetic acid with the remainder being water.
  - 30. A stable coating solution in accordance with Claim 25 comprised of

-19-

approximately 9 parts shellac, approximately 18 parts of a hydrolyzed starch product having a dextrose equivalent of approximately 20, approximately 2 parts of propylene glycol, approximately 1.2 parts ethylene diamine tetraacetic acid salt with the remainder being water.

- 31. A stable coating solution in accordance with Claim 25 including approximately 8.5 parts shellac, approximately 17 parts of a hydrolyzed starch product having a dextrose equivalent of 18, approximately 5 parts of polyethylene glycol and approximately .8 parts of ethylene diamine tetraacetic acid salt and the remainder being water.
- 32. A stable coating solution in accordance with Claim 25 including approximately 9 parts shellac, approximately 18 parts of a hydrolyzed starch product with a dextrose equivalent of approximately 18, approximately 1.5 parts propylene glycol, approximately 1.5 parts polyethylene glycol (molecular weight of about 8000) and approximately 1 part ethylene diamine tetraacetic acid salt with the remainder being water.
- 33. A stable coating solution in accordance with Claim 29 which includes a pigment dispersion to provide coloring.
- 34. A stable coating solution in accordance with Claim 31 including a colorant dispersion which includes FD&C red 40 lake and dye and titanium dioxide.